



Dart Aerospace Ltd.
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D3512-041
Job Sheet 183528



Part No: D3512-041

Job Qty: 8 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 10/19/18

Created By: Jesse White

Type: Stock

Description:

Note: URF18-745 DWG D3512 REV:E12 IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV:D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV:E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Large Fab-1		DYL 18/09/26
110	Autoweld 1	8 pcs	10/19/18	10/19/18	0.00	0.80	Automated welding		DYL 18/09/26
120	Large Fab	8 pcs	10/19/18	10/19/18	0.00	3.08	Large Fab 1		DYL 18/09/27
130	QC	8 pcs	10/19/18	10/19/18	0.00	0.00	QC9		LZ
140	QC	8 pcs	10/19/18	10/19/18	0.00	0.00	QC5		LZ
142	HandFinish	8 pcs	10/19/18	10/19/18	0.00	0.64	HandFinish4		SA 18-40-108
144	QC	8 pcs	10/19/18	10/19/18	0.00	0.00	QC5		OCT 24 2018 68
150	Packaging	8 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-1		OCT 24 2018 9-89
160	QC21-SA	8 Ea	10/19/18	10/19/18	0.00	0.00	QC21		21 OCT 24 2018

Part Op 110 - 1- AUTOWELD AS PER DWG AND QSI004 8250 HARDCOAT BATCH: M130145
Descriptions: 142 - Coat wearplate with rockguard as per Dwg and note #10 Batch: 138949

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	8 Ea (1 ea)	90-Start up Operation	2082092 (17)
D3512-3	Spacer	8 Ea (1 ea)	90-Start up Operation	5112582 (7)
				5046805 (5)
				5112578 (3)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	8	8	0
	D3512-3	8	10	0

Part Specifications

Specifications could not be found.

Plex 9/19/18 11:34 AM dart.white.jesse



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Container No: S113705



Part: D3512-041

Job No: 183528

Serial No/Batch: S113705

Revision: E12

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/18